### Toyota Electric Counterbalanced Trucks

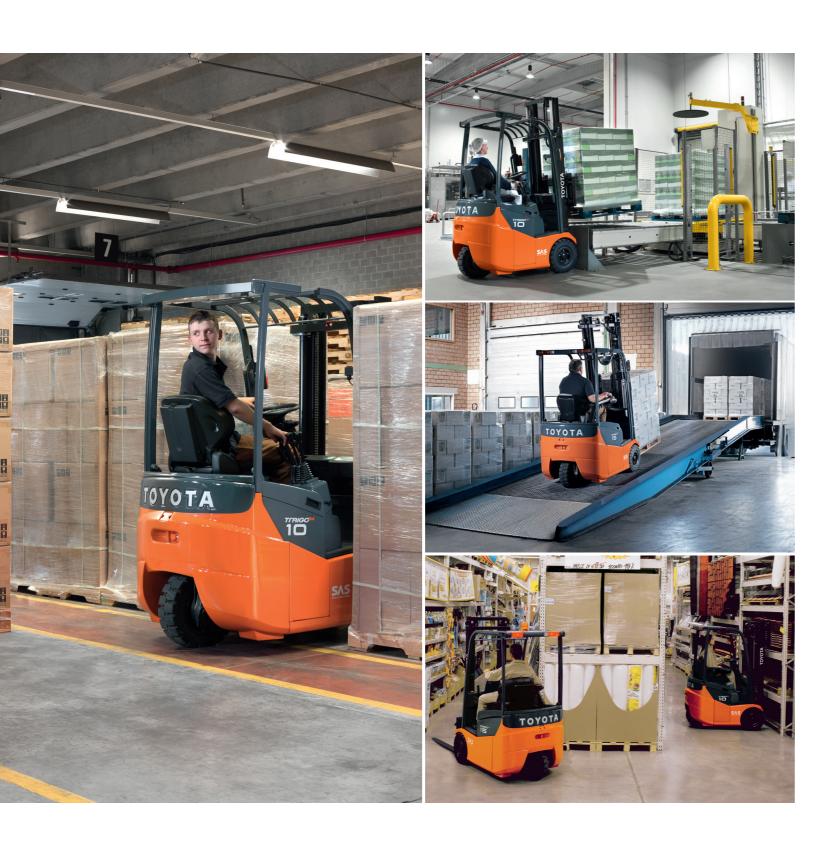
The Toyota Traigo Range

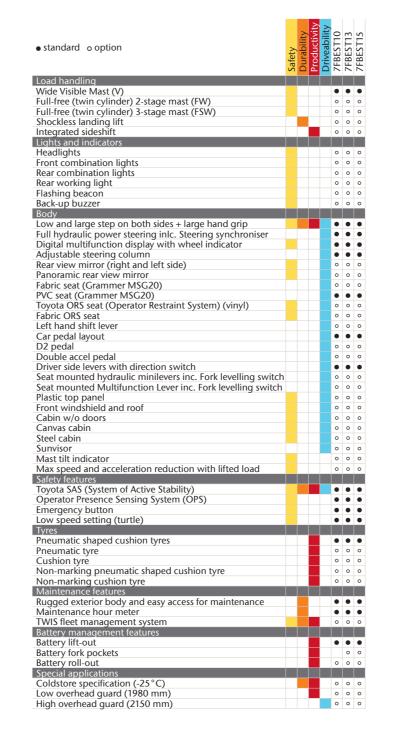




Toyota Traigo
the complete range of electric counterbalanced trucks from Toyota Material Handling

Toyota Traigo 24 24-volt 3-wheel truck	Toyota Traigo 48 48-volt 3 & 4-wheel truck	Toyota Traigo 80 80-volt 4-wheel truck	Toyota Traigo HT 80-volt 4-wheel truck
TOYOTA	TOYOTA	Toyon	TOYOTA
Compact design ideal for use in space-restricted areas  1.0 – 1.5 tonnes load capacities  Travel speed up to 12.5 km/h  Battery capacity up to 1000 Ah	Powerful all-round trucks for light to more intense use 1.5 – 2.0 tonnes load capacities Travel speed up to 20 km/h Battery capacity up to 750 Ah	A tough design to handle heavy loads or multiple pallets safely and quickly 2.0 – 5.0 tonnes load capacities Travel speed up to 20 km/h Battery capacity up to 775 Ah	Class-leading strong, high performance trucks – perfect for heavy-duty applications 6.0 – 8.5 tonnes load capacities Travel speed up to 16 km/h Battery capacity up to 1250 Ah
Pages 4-5	Pages 6-9	Pages 10-11	Pages 12-13





## Toyota Traigo 24 24-volt 3-wheel trucks

Toyota Traigo 24 trucks are extremely compact, and are designed for easy operation in the tightest spaces, especially the 1.0 tonne model. Compact yet powerful, these driver-friendly trucks are at home in factories, warehouses and shops — where their size and flexibility make them ideally suited to a wide variety of materials handling applications.

#### Toyota SAS

The unique System of Active Stability (SAS) is the world's first active system for controlling forklift stability. By protecting the operator and load when driving, turning and lifting, SAS provides advanced technology increasing safety in the workplace and improving productivity. It includes: SAS Active Mast Tilt Angle Control, SAS Active Mast Tilt Speed Control, SAS Fork Levelling, SAS Active Steering Synchronizer, SAS speed reduction when cornering.

#### Visibility

Designed for optimal visibility, Toyota Traigo 24 masts and overhead guards give operators an excellent view of their work environment for safe, confident driving and load handling.

#### Choice of hydraulic controls

Toyota Traigo 24 offers three types of load-handling controls: standard driver side levers, and optional electronic mini-levers or multifunction levers integrated into an ergonomic armrest.

#### TPS-based reliability

Like all Toyota trucks, Toyota Traigo 24 trucks are built according to the Toyota Production System (TPS), assuring the highest levels of quality, durability and







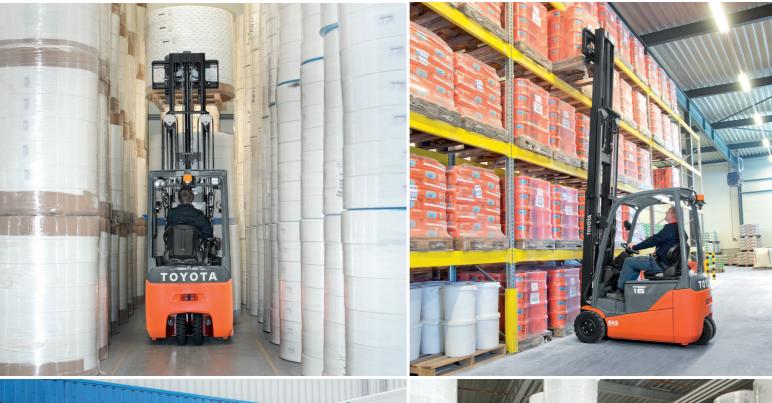


- Low step-in height makes it easy for any driver to access the truck
- Mini-levers in the armrest offer smooth, fingertip control of lift, lower, tilt and side-shift functions
- Standard low lift-out battery extraction. Builtin rollerbed for fast changes optional

Load capacity: 1.0, 1.25, 1.5 t @ 500 mm load centre Maximum lift height: 6.5 m Maximum battery capacity: 1000 Ah



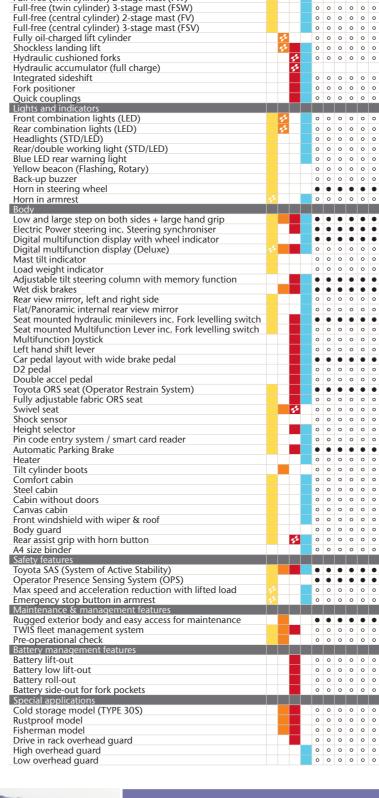












• standard o option 🧳 available as part of plus package

Wide Visible Mast (V)
Full-free (twin cylinder) 2-stage mast (FW)



- Rear-assist grip enhances reverse travel comfort and productivity by reducing operator back strain. Optional swivel seat aids comfort reversing and getting in and out
- Battery side extraction with fork pockets (shown) or built-in rollerbed
- Powerful yet energy efficient LED working lights increase visibility and allow work to continue in dark or unlit areas

## Toyota Traigo 48 48-volt 3-wheel trucks

Manoeuvrability is key to the design of the Traigo 48, allowing easy use in the tightest situations, for maximum productivity. The 3-wheel chassis is particularly agile, with a very competitive aisle width dimension. This means that Traigo 48 is as effective working inside within pallet racking as it is working outside in the yard or in a loading bay.

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#### Easy driver interface

The multifunction display, which is easy to see and reach, gives key information at a glance. It also allows for parameter setting to suit driver or application needs, as well as providing fault diagnosis. The driver has the benefit of a fully adjustable Operator Restraint System (ORS) with side-wings and lumbar support, along with an adjustable steering column. The steering column itself is very slim, for maximum legroom.

#### Class leading in energy efficiency

Delivering class leading productivity through increased performance with less energy consumption.

Traigo 48 models are highly energy efficient, particularly in combination with the li-ion battery option for intensive operations.

Li-ion battery technology provides exceptional battery life and the option for fast, opportunity charging at any time, revolutionising battery management and eliminating the need for battery change in multi-shift applications.

#### TPS-based reliability

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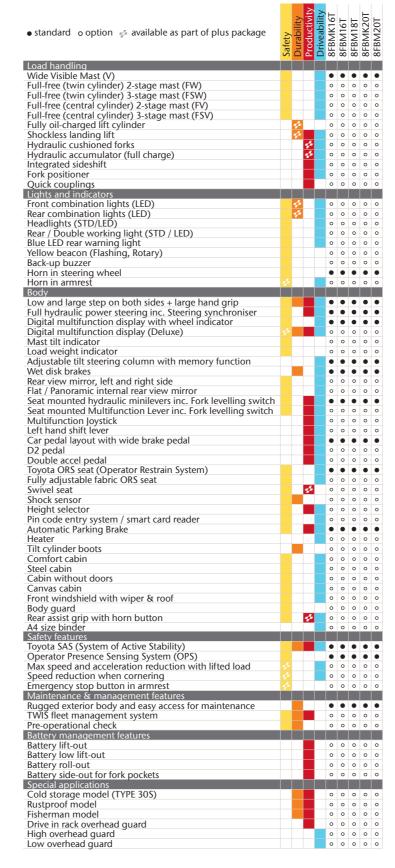


















- Multifunction display gives key information at a glance, as well as allowing the parameter settings to be adjusted to suit the needs of the application
- Battery mounted on optional rollerbed for easy extraction. Alternatively, fork pockets allow another
- Visibility FV mast provides a clear view at all angles

## Toyota Traigo 48 48-volt 4-wheel trucks

Versatile, high performance and powerful trucks, with travel speed up to 20km/h, high acceleration and lift/lower speeds. The 4-wheel design gives high-level stability and is ideal for work on uneven surfaces. Suitable for indoor and

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#### TPS-based reliability

Like all Toyota trucks, Toyota Traigo 48 trucks are built according to the Toyota Production System (TPS), assuring the highest levels of quality, durability and reliability.

Load capacity: 1.6, 1.8, 2.0 t @ 500 mm load centre Maximum lift height: 7.5 m Maximum battery capacity: 750 Ah













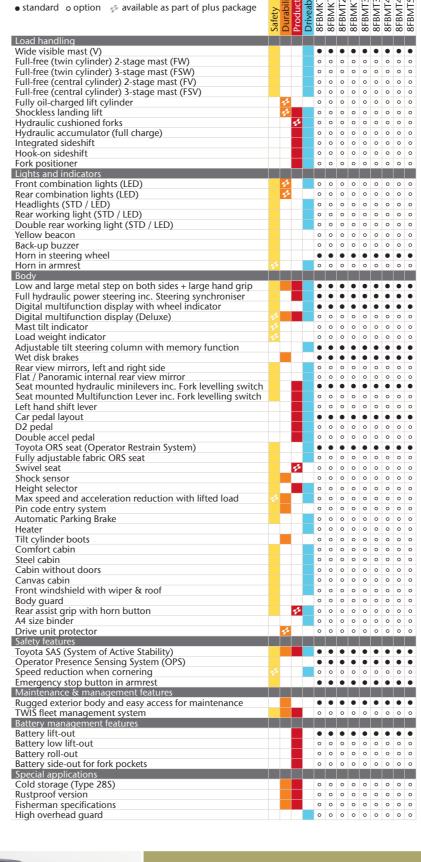














The combination of exceptional levels of performance with extremely low energy consumption means the Toyota Traigo 80 can work efficiently in the most intensive, demanding applications – indoor operations such as pallet racking or outdoors in a yard or a loading bay, with lift capacities from 2.0 up to 5.0 tonnes.

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#### Exceptional energy efficiency

The Toyota Traigo 80 sets the industry benchmark for energy efficiency which, combined with a choice of high capacity batteries, means that long working shifts can be delivered without the need for battery change.

#### Wet disc brakes

The Traigo 80's braking system is regenerative, and the wet disc brakes are oil-immersed and virtually maintenance-free.

#### TPS-based reliability

Like all Toyota trucks, Toyota Traigo 80 trucks are built according to the Toyota Production System (TPS), assuring the highest levels of quality, durability and











- Powerful and efficient LED working lights allow work to continue in unlit areas or at night

@ 500 mm load centre (\* 600 mm)

Maximum lift height: 6.5 m

Maximum battery capacity: 775 Ah











#### • standard o option Load handling Wide Visible mast (V) Full-free (twin cylinder) 2-stage mast (FW) Full-free (twin cylinder) 3-stage mast (FSW) Shockless landing lift Integrated sideshift Fork positioner Lights and indica Yellow beacon Front combination lights Rear combination lights 0 0 0 0 0 0 Headlights Rear working light Double rear working light 0 0 0 0 0 0 0 0 0 0 0 0 Back-up buzzer Mast tilt indicator Body Low and large metal step on both sides + large hand grip Wet disk brakes Full hydraulic power steering inc. Steering synchroniser Digital multifunction display with wheel indicator External rear view mirrors Flat internal rear view mirror Panoramic rear view mirror Max speed and acceleration reduction with lifted load Steel cabin without heater Cabin without doors Canvas cabin Front windshield with wiper and glass roof Top panel Heating system Seat mounted hydraulic minilevers inc. Fork levelling switch Seat mounted Multifunction Lever inc. Fork levelling switch Left hand shift lever Car pedal layout D2 pedal . . . Toyota ORS (Operator Restrain System) Fully adjustable fabric ORS seat Safety features Toyota SAS (System of Active Stability) Operator Presence Sensing System (OPS) Maintenance features Rugged exterior body and easy access for maintenance Maintenance hour meter TWIS fleet management system Pneumatic shaped cushion tyres Pneumatic tyres Non marking PSC tyres Anti static PSC tyres 0 0 0 Cushion tyres Non marking Cushion tyres

## Toyota Traigo HT 80-volt 4-wheel trucks

Toyota Traigo HT is the class-leading high-performance and high-capacity truck for heavy-duty work, offering a quiet, efficient and powerful electric alternative to high capacity IC trucks. Its tough design is suited to multi-load handling and large attachments. Typical applications include manufacturing, construction materials, and the paper and beverage industries.

#### Toyota SAS

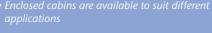
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#### Unique chassis design

The design of the truck is based on two batteries - with one under the seat and the other in the counterweight – instead of one larger unit, allowing the truck to have a compact chassis with up to 8.5 tonne capacity. This also allows the driver's compartment to be kept spacious resulting in high manoeuvrability and comfort.

#### TPS-based reliability

Like all Toyota trucks, Toyota Traigo HT trucks are built according to the Toyota Production System, assuring the highest levels of quality, durability and reliability.



- The low and wide steps and large driver assist grip ensure operator fatigue is minimised in applications that require repeatedly getting in and out of the truck

@ 600 mm load centre Maximum lift height: 6.5 m Maximum battery capacity: 1250 Ah









# How we plan your operation

Toyota Material Handling has a clear approach to create effective and profitable relationships:

- Your local sales contact aims to be your trusted business advisor for all handling and logistics operations, to support your activities at both the planning and operational phases
- Our challenge is to analyse and understand your requirements and find efficient handling solutions – in short to fulfil our commitment to 'Kaizen' – which means continuous improvement
- A complete range of Toyota products counterbalance trucks, warehouse trucks, tow tractors and automated solutions

#### Financial options

A choice of financial options to suit your exact needs, including finance lease and fully-inclusive long term rental programmes

Quality approved used trucks are also available giving Toyota build-quality at a very competitive cost level

Forward planning with short-term rental options to handle peak periods of activity

# How we build quality trucks

The Toyota Production System has a world-wide reputation for manufacturing quality products:

- Having identified the right equipment for your operations, you have the confidence that it will be manufactured to the highest quality standards – that means reliability
- TPS is built around a process of continuous improvement (Kaizen) which is achieved by following a clear set of values
- All trucks are produced to ISO 14001 quality standards, ensuring minimum environmental impact
- Furthermore, one of the driving values within TPS is the elimination of waste at every stage of the process
- Over 90% of trucks sold by Toyota Material Handling in Europe are built within our European factories in Sweden, France and Italy

Toyota Production System – the strong foundation for quality in manufacturing

# Taking care of you and your trucks

The Toyota Service Concept has been developed on TPS principle and is unique in the industry:

- Service means total lifetime support maintenance, repairs, back-up with extra trucks, driver training and management information
- Real-time information is one of the core values that makes Toyota's service concept unique. It means everyone in the process has instant online access to updated, integrated information

   technical support, truck history, parts, truck availability and for data for effective time and route planning
- TSC also means exact-fit in terms of parts and people, with structured training and accreditation processes
- Smart truck telemetry with GPRS/3G communication is also unique to Toyota, and available on almost every truck we produce. This allows better safety standards including driver management and, with Toyota I\_Site, complete fleet control for improved safety, efficiency and cost reduction

Toyota Service Concept – for unique, forward-thinking lifetime support

# RELIABILITY CONFIDENCE AVAILABILITY PRODUCTIVITY QUALITY SAFETY

These are the expectations of our customers, alongside cost efficiency, sustainability and respect for the environment.

We check these expectations by regularly talking to truck users through surveys, sales discussions and over 3.5 million service visits every year.

We work with customers from one-off users up to the largest fleet operations.

Because our network extends across Europe we are always local.

Understanding customer needs is at the heart of our operations.

#### We call it CUSTOMER FIRST.

This page describes the unique processes that we follow, from working with you to plan your handling requirements, through building high quality reliable products, then delivering the best possible lifetime support.













#### For more information about:

- Toyota Production System (TPS)
- Toyota Service Concept (TSC)
- Finance and rental plans
- Service and parts programmes
- Smart truck technology
   Toyota I\_Site fleet management
- Environment & sustainability policies

please ask your Toyota representative, or visit www.toyota-forklifts.eu

# Toyota Material Handling in Europe



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